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D5644-041
Job Sheet 200316

Accounting Job RD18-762-01



Part No: D5644-041

Job Qty: 1 pcs

Part Name: Quick Release Pin Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 9/10/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 9/25/19

Description:

Type: R+D

Note: D5644 REV:A IPP REV:A 18.12.14 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Small Fab - 1	1 pcs	9/25/19		0.00	0.10	Small Fab - 1	
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
							Small Fab - 8	
110	QC 5	1 pcs	9/25/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	
							QC 5 - 68	
							QC 5 - 9	
							QC 5 - 50	
							QC 5 - 30	
							QC 5 - 40	
							QC 5 - 61	
							QC 5 - 81	
120	Packaging 2-1 - Receive - B4B	1 pcs	9/25/19		0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	

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				Packaging 2 - 4 - B4B	57179
				Packaging 2 - 6 - B4B	
				Packaging 2 - 7 - B4B	
				Packaging 2 - 8 - B4B	
				Packaging 2 - 9 - B4B	
				Packaging 2 - 10 - B4B	
				Packaging 2 - 11 - B4B	
				Packaging 2 - 12 - B4B	
				Packaging 2 - 13 - B4B	
				Packaging 2 - 14 - B4B	
				Packaging 2 - 15 - B4B	
				Packaging 2 - 16 - B4B	
				Packaging 2 - 17 - B4B	
				Packaging 2 - 18 - B4B	
				Packaging 2 - 19 - B4B	
				Packaging 2 - 20 - B4B	
				Packaging 2 - 21 - B4B	
				Packaging 2 - 22 - B4B	
				Packaging 2 - 23 - B4B	
				Packaging 2 - 24 - B4B	
				Packaging 2 - 25 - B4B	
				Packaging 2 - 26 - B4B	
				Packaging 2 - 27 - B4B	
				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
130 QC 21 - SA	1 pcs	9/25/19	0.00 0.00	QC 21 - SA - 21	DAS 21 9-89
				QC 21 - SA - 70	SEP 20 2019

Part Op 100 - 1- MANUFACTURE D2690-6 AS PER DWG 2- ASSEMBLE AS PER DWG
 Descriptions: 110 - QC5- Inspect part completeness to step on W/O
 120 - (Receive & Inspect for Damage & Mat'l Certs)
 130 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
CBL-1240	Cable	.7500 ft (.75 ea)	100-Small Fab - 1	519702S
CBL-460	Loop Sleeve	2 Ea (2 ea)	100-Small Fab - 1	518787
D5644-1	Quick Release Pin Cap	1 pcs (1 ea)	100-Small Fab - 1	5195102
MS17984-C415	Quick Release Pin	1 Ea (1 ea)	100-Small Fab - 1	518178

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	CBL-1240	1	572	0
	CBL-460	2	553	0
	D5644-1	1	6	0
	MS17984-C415	1	4	0

Part Specifications

Specifications could not be found.

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Entered: _____

Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ ☐ ☐ Scrap ☐ ☐ ☐ Use-as-is ☐ ☐ ☐		DEPARTMENT/PROCESS Skid-tube Machining ☐ ☐ ☐ Large Fab ☐ ☐ ☐ Cross tube Small Fab Finishing ☐ ☐ ☐ Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging ☐ ☐ ☐ Engineering Water Jet Supplier Quality ☐ ☐ ☐		Date: _____ Sequence #: _____ QTY Affected: _____		MRB (QS1042) ☐			
Description Work Order Deviation				Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐				FAULT CATEGORY Contamination ☐ ☐ ☐ Misaligned/off center BOM/Route ☐ ☐ ☐ Broken/Damage/Defect Incomplete/Unclear Instructions ☐ ☐ ☐ Drill Holes ☐ ☐ ☐ Fit/Function ☐ ☐ ☐ Pressure/Forced Bending ☐ ☐ ☐ Crushing ☐ ☐ ☐ Cracks ☐ ☐ ☐ Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐ Marks/Chatter ☐ ☐ ☐ Mislabeled ☐ ☐ ☐ Other/Details: _____				Power Loss/Surge ☐ ☐ ☐ Folio/Program ☐ ☐ ☐ Grain Direction ☐ ☐ ☐ Weld ☐ ☐ ☐ Wrong Stock Pulled ☐ ☐ ☐ Out of Sequence ☐ ☐ ☐ Off-set/Set-up ☐ ☐ ☐ Positioned Wrong ☐ ☐ ☐ Outside Tolerance ☐ ☐ ☐ Drawing ☐ ☐ ☐ Finish ☐ ☐ ☐ Part Lost/Missing ☐ ☐ ☐ Misread ☐ ☐ ☐			
				Completed By _____							
				Lead hand / Supervisor _____							
				QC / QA Coordinator _____							